



ACE LTD. USA

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ACE UL(M) / UL-E(M) Ace Ultra Light Modular Stock

CAUTION! Make sure your firearm is unloaded and pointed in a safe direction when installing this stock.

1. With Receiver Block and/or Folding Stock Mechanism installed, place CAR15 Stock Block Adapter into position. Make sure the Set Screw is at the 6 o'clock position.
2. Place (1) provided 10-32x3/8" Socket Head screw through each slot in the CAR15 Stock Block Adapter and tighten. The slots allow 1/2" of height adjustment.
3. Remove the Set Screw from the CAR15 Stock Block Adapter.
4. Thread Buffer Tube into CAR15 Stock Block Adapter.
5. Reinstall Set Screw.
6. Install Foam Over Tube. If you have access to an Air Compressor, shoot air under the Foam Over Tube to float it onto the Buffer Tube. If you do not have access to an Air Compressor lubricate the Buffer Tube and inside of Foam Over Tube with a light oil (i.e. WD-40) or soapy water.
7. Slide Clamp-On Buttplate onto the end of the Buffer Tube. Tighten using provided 1/4-20x1/2" Socket Head Screw.
8. Place Recoil Pad into position (thick side up). Place (1) provided 10-32x3/8" Button Head Screw through top hole of Recoil Pad and tighten into Buttplate. Place (1) provided 10-32x3/8" Button Head Screw through bottom hole of Recoil Pad and tighten into Buttplate. **Do not over tighten the Recoil Pad Screws or damage to the Recoil Pad may occur.**

Check all Local, State and Federal laws before installing any ACE LTD. product on your firearm.

Thank you for buying products made in the USA. Our future depends on it!
ACE LTD.

