



ACE LTD. USA

Phn: 888-736-7725 • Fax: (859)745-4638 • Email: sales@star15.com
PO Box 430 • Winchester, KY 40392

ACE HMR(M) Ace Modular Hammer Stock

CAUTION! Make sure your firearm is unloaded and pointed in a safe direction when installing this stock.

1. With Receiver Block and/or Folding Stock Mechanism installed, place CAR15 Stock Block Adapter into position. Make sure the Set Screw is at the 6 o'clock position.
2. Place (1) provided 10-32x3/8" Socket Head screw through each slot in the CAR15 Stock Block Adapter and tighten. The slots allow 1/2" of height adjustment.
3. Remove the Set Screw from the CAR15 Stock Block Adapter.
4. Thread Buffer Tube into CAR15 Stock Block Adapter. Once Buffer Tube is threaded in all the way, back it off until the Set Screw hole lines up with the slot in the Buffer Tube threads.
5. Reinstall Set Screw.
6. Hand tighten Lock Ring against CAR15 Stock Block Adapter. Use a punch and hammer to insure Lock Ring is secure.

Check all Local, State and Federal laws before installing any ACE LTD. product on your firearm.

Thank you for buying products made in the USA. Our future depends on it!
ACE LTD.

