



## ACE LTD. USA

Phn: 888-736-7725 • Fax: (859)745-4638 • Email: [sales@star15.com](mailto:sales@star15.com)  
PO Box 430 • Winchester, KY 40392

CAUTION! Make sure your firearm is unloaded and pointed in a safe direction when installing this stock.

### FNAR Receiver Block

1. Remove Factory Buttstock
2. Slide Receiver Block into Receiver
3. Place provided M6-1.00 x 40 Socket Head Screw through bottom hole of Receiver Block and tighten
4. Install Hogue Pistol Grip to Receiver Block
5. Install Sling Swivel on desired side, fill opposite hole with provided 10-32 x 5/16" Set Screw



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