



ACE LTD. USA

Phn: 888-736-7725 • Fax: (859)745-4638 • Email: sales@star15.com
PO Box 430 • Winchester, KY 40392

ACE Pistol Tube Assembly

CAUTION! Make sure your firearm is unloaded and pointed in a safe direction when installing this stock.

1. Remove Factory Pistol Tube Assembly.
2. Thread Buffer Tube into Receiver and tighten.
3. Remove ¼-20x1/2" Socket Head Screw from Gusset. Slide Gusset onto Buffer Tube. Reinstall ¼-20x1/2" Socket Head Screw and tighten. Don't forget to reinstall you Takedown Detent and Spring.
4. Install Foam Over Tube. If you have access to an Air Compressor, shoot air under the Foam Over Tube to float it onto the Buffer Tube. If you do not have access to an Air Compressor lubricate the Buffer Tube and inside of Foam Over Tube with a light oil (i.e. WD-40) or soapy water.
5. Install Sling Swivel on desired side of Gusset. Fill opposite hole with provided 10-32x1/4" Button Head Screws.

Check all Local, State and Federal laws before installing any ACE LTD. product on your firearm.

Thank you for buying products made in the USA. Our future depends on it!
ACE LTD.

