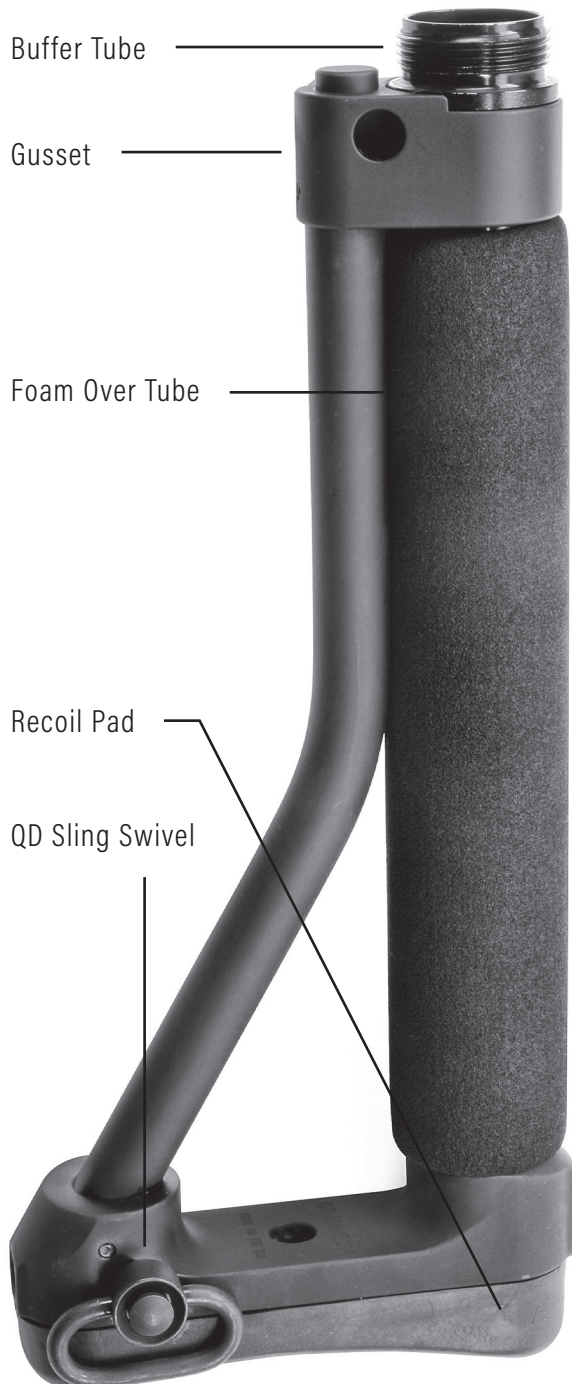


ARFX

SKELETON STOCK

INSTRUCTIONS

MAKE SURE YOUR FIREARM IS UNLOADED AND POINTED IN SAFE DIRECTION WHEN INSTALLING THIS STOCK



- 1** Remove factory buttstock including buffer and buffer spring.
- 2** Thread A2 buffer tube into receiver and tighten. The ARFX uses a standard A2 buffer tube, buffer and spring (not included in some configurations).
- 3** Slide stock body and foam over tube onto buffer tube. If you have access to an air compressor, shoot air under the foam tube to "float" it onto the buffer tube. If you do not have access to an air compressor, lubricate the buffer tube and inside of foam tube with a light oil or soapy water. Don't forget to re-install takedown detent and spring.
- 4** *IF NOT USING THE BUTTPAD:* Install the provided $\frac{1}{4}$ -28 \times $\frac{5}{8}$ flat head screw through the top hole of the buttplate and tighten into the buffer tube.

IF USING THE BUTTPAD: Place recoil pad into position (thick end up). Place provided $\frac{1}{4}$ -28 \times $\frac{3}{4}$ socket head screw through top hole of the recoil pad and begin to tighten into the buffer tube. Do not tighten all the way. Begin to tighten the provided 10-32 \times $\frac{3}{8}$ button head screw through the bottom hole of the recoil pad and tighten into the buttplate. Finish tightening the top screw. **DO NOT OVER TIGHTEN RECOIL PAD SCREWS OR DAMAGE TO THE RECOIL PAD WILL OCCUR.**
- 5** Install quick detach sling swivel into any of the seven provided mounting holes.