



ACE LTD. USA

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ACE AR-UL / AR-UL-E AR15/M16 Ultra Light Stock

CAUTION! Make sure your firearm is unloaded and pointed in a safe direction when installing this stock.

1. Remove Factory Buttstock
2. Thread Buffer Tube into Receiver and tighten. The AR-UL uses a Standard A2 Buffer Tube (Not Included). The AR-UL-E uses an A2 Shorty Buffer Tube (Not Included).
3. Remove ¼-20x1/2" Socket Head Screw from Gusset. Slide Gusset onto Buffer Tube. Reinstall ¼-20x1/2" Socket Head Screw and tighten. Don't forget to reinstall you Takedown Detent and Spring.
4. Install Foam Over Tube. If you have access to an Air Compressor, shoot air under the Foam Over Tube to float it onto the Buffer Tube. If you do not have access to an Air Compressor lubricate the Buffer Tube and inside of Foam Over Tube with a light oil (i.e. WD-40) or soapy water.
5. Slide Clamp-On Buttplate onto end of Buffer Tube. Tighten using provided ¼-20x1/2" Socket Head Screw.
6. Place Recoil Pad into position (thick side up). Place (1) provided 10-32x3/8" Button Head Screw through top hole of Recoil Pad and tighten. Place provided 10-32x3/8" Button Head Screw trough bottom hole of Recoil Pad and tighten. **Do not over tighten Recoil Pad screws or damage to the Recoil Pad may occur.**
7. Install Sling Swivel on desired side of Gusset. Fill opposite hole with provided 10-32x1/4" Button Head Screws.

Check all Local, State and Federal laws before installing any ACE LTD. product on your firearm.

Thank you for buying products made in the USA. Our future depends on it!
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