



**ACE LTD. USA**

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## **Ace AK-47 4 Rail Handguard Set (AK-RHG)**

**CAUTION! Make sure your firearm is unloaded and pointed in a safe direction when installing this stock.**

### **To Remove Top Factory Handguard:**

1. Remove Receiver Cover, Recoil Spring & Rod, and Bolt Carrier
2. Rotate Gas Tube Retaining Lever upward until Gas Tube can be lifted at the rear and removed from rifle
3. Rotate the Upper Handguard around the Gas Tube until it can be removed from the Gas Tube. (You may need to use a wrench on the flat portion at the rear of the Gas Tube to obtain enough force to rotate the Handguard. There is a metal retention clip in most wooden Handguards, you will not need it for the Aluminum replacement.)

### **To Remove Lower Factory Forearm:**

1. With Gas Tube and Cleaning Rod removed, use a Flat Blade Screw Driver to pry the Forearm Retaining Lever 180°.
2. Slide the Forearm Cap forward. (You may need to tap the Forearm Cap with a rubber mallet.)
3. Remove the Forearm from the Receiver.

### **To Install the Ace Ltd Lower Forearm:**

1. Slide the Forearm over the barrel (the rear of the Forearm will slide over the front of the Receiver about a ¼")
2. Slide Forearm Cap back into position, and flip Retaining Lever to lock. The Lower Forearm will still be loose until you install the Upper Handguard and provided screws)

### **To Install the Ace Ltd Upper Handguard:**

1. Place the Handguard upside down into the Handguard Caps on the Gas Tube
2. Rotate the Handguard until it is right side up. (You may need to use a wrench on the flat portion of at the rear of the Gas Tube to obtain enough force to rotate the Handguard.)
3. Place the front portion of the Gas Tube onto the Gas Block, and the rear will slide back into place.
4. Rotate the Gas Tube Retaining Lever downward to lock the Gas Tube into position.
5. Use provided (4) 8-32 x ¾" Socket Head Screws and #8 Flat Washers to secure Lower Forearm to Upper Handguard.
6. Use provided (4) 8-32 x 3/16" Set Screws to level Upper Handguard.
7. Reinstall the Bolt Carrier, Recoil Spring & Rod, and Receiver Cover.

**Check all Local, State and Federal laws before installing any ACE LTD. product on your weapon.**

**Thank you for buying products made in the USA. Our future depends on it!**  
**ACE LTD.**